



CAST IRON SETTING-UP SAMPLES

For

DIRECT-READING SPECTROGRAPHS

issued by

BUREAU OF ANALYSED SAMPLES, LIMITED

Newham Hall, Newby, Middlesbrough, England

in association with

BCIRA

INFORMATION SHEET

SAMPLE 7/8 MALLEABLE IRON

These samples were prepared at BCIRA, Alvechurch, Birmingham, U.K., using a special method of casting known to provide material of uniform composition in a form suitable for use in optical emission spectroscopy.

Representative samples were examined by vacuum direct-reading emission spectroscopy and found to give reproducible results. The chemical analysis of representative samples was undertaken by Bureau of Analysed Samples Ltd.

APPROXIMATE COMPOSITION

					%					%
Total Carbon	2.8–	Aluminium	0.02–
Silicon	0.94	Boron	0.004
Manganese	0.29	Copper	0.21–
Phosphorus	0.09	Tin	<0.01–
Sulphur	0.18	Vanadium	0.06–
Chromium	0.07	Bismuth	<0.001

The above figures are only supplied as an approximate guide to the composition and must not be regarded as certified values

NOTE: The sample consists of a chill-cast rectangular block approximately 60mm x 35mm x 18mm thick. Sparking must be made on the fully-ground surface only and the sample should be discarded when this face has been ground back as far as the small shoulder around the edge of the sample (approx. 10mm).

N.B. These samples should not be confused with the Primary Spectroscopic Certified Reference Materials of Cast Iron issued by Bureau of Analysed Samples Ltd.

For BUREAU OF ANALYSED SAMPLES LTD.

R.P. MEERES,
Managing Director.



Certificate No. 94/3993

For BCIRA

Dr. S.W. RADCLIFFE,
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